

Influence of free water content on the compressive mechanical behaviour of cement mortar under high strain rate

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Abstract. The effect of free water content upon the compressive mechanical behaviour of cement mortar under high loading rate was studied. The uniaxial rapid compressive loading testing of a total of 30 specimens, nominally 37 mm in diameter and 18.5 mm in height, with five different saturations (0%, 25%, 50%, 75% and 100%, respectively) were executed in this paper. The technique ‘Split Hopkinson pressure bar’ (SHPB) was used. The impact velocity was 10 m/s with the corresponding strain rate as $10^2/s$. Water-cement ratio of 0.5 was used. The compressive behaviour of the materials was measured in terms of the maximum stress, Young’s modulus, critical strain at maximum stress and ultimate strain at failure. The data obtained from test indicates that the similarity exists in the shape of strain–stress curves of cement mortars with different water content, the upward section of the stress–strain curve shows bilinear characteristics, while the descending stage (softening state) is almost linear. The dynamic compressive strength of cement mortar increased with the decreasing of water content, the dynamic compressive strength of the saturated specimens was 23% lower than that of the totally dry specimens. With an increase in water content, the Young’s modulus first increases and then decreases, the Young’s modulus of the saturated specimens was 23% lower than that of the totally dry specimens. No significant changes occurred in the critical and ultimate strain value as the water content is changed.

Keywords. Cement mortar; free water content; dynamic compressive mechanical behaviour; split Hopkinson pressure bar.

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1. Introduction

For concrete structures (dam, bridge, offshore platform, etc.) operating underwater for a long period of time, the water content of concrete will have a certain influence on the mechanical behaviour.

The effect of water content on the static properties of concrete has been analysed for a while, and researchers have also conducted intensive studies achieving many satisfactory results (Price 1951; Bartlett & Macgregor 1993; Hotta & Takiguchi 1995). Meanwhile, experimental researches have also been carried out on the effect of water content on the dynamic behaviour of concrete. Rossi (1991) believed that water content was one of the main factors impacting the rate effect of materials. However, there seems to be no consensus as to whether an increase or decrease occur in the dynamic behaviour as the water content is changed. Rossi *et al* (1992), Cadoni *et al* (2001), Yan & Lin (2006), Zhou (2007) have found that substantial strength increases for wet concrete in the regime with moderate strain rate, where dry concrete has been demonstrated to be relatively insensitive. Logunova *et al* (1994) achieved the same conclusion for compressive strength through tests. Reinhardt *et al* (1990) even thought that no strain rate effect could be detected in dry specimens under moderate strain rates (0.5–1/s) where a very remarkable strain rate effect only existed in the tensile strength of wet concrete. Zielinski *et al* (1981), Brara & Klepaczko (2006) considered humidity condition had no effect on the tensile strength of concrete under high strain rate over 1 s^{-1} , while Ross *et al* (1995, 1996), and Mori *et al* (2001) observed that above transition zone in strain rate, from 1 to 10/s, realized both dry and wet concrete showed obvious strain rate effect, which is that the dynamic tensile and compressive strength of wet concrete increased with increasing water content under a certain strain rate. Harris *et al* (2000) carried out dynamic mechanical tests on specimens obtained from dam cores, results of his study indicated that saturation ratio tended to decrease the static and dynamic compression strengths, and increased the static and dynamic splitting tensile strengths.

It is noteworthy that most of the above researchers simply categorized specimens as dry or wet instead of making a thorough study on the various water contents upon the dynamic behaviour of concrete, which needs to be studied further via experiment.

Cement mortar can be viewed as special concrete. On the one hand, the law of water content influence on dynamic mechanical behaviour of mortar can be applied in concrete. On the other hand, compared to normal concrete, cement mortar is uniform with small discreteness, which facilitates the research. Therefore, an experimental study on the influence of free water content on compressive mechanical behaviour of cement mortar under high strain rate was carried out.

2. Experimental program

2.1 Split Hopkinson pressure bar (SHPB) and working principle

Split Hopkinson Pressure Bar (SHPB) set-up places a relative short specimen in-between a long incident bar and a long output bar, as schematically shown in figure 1. The impact of the striker bar on the incident bar results in a compressive incident pulse. At the input bar-specimen interface, part of the pulse is reflected as a tensile wave ε_R and the rest of the incident pulse penetrates the specimen as a compressive pulse ε_T . Further, the resulting time-dependent strains are calculated from the voltage signals measured by strain gauges.

The analysis is based on two assumptions: (i) one-dimensional elastic stress wave theory is valid in pressure bars; (ii) stress and strain states within the specimen are uniaxial and uniform

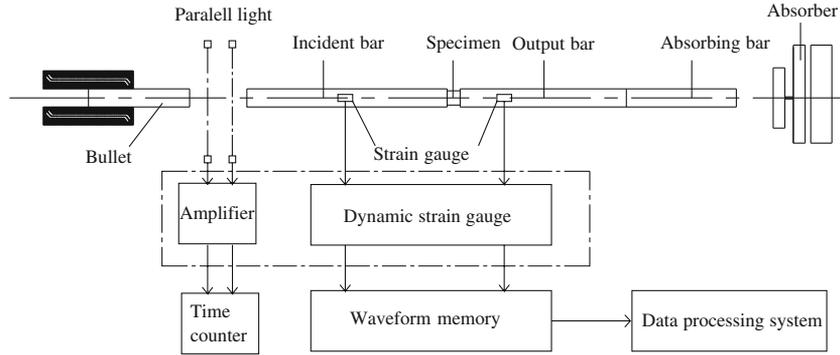


Figure 1. Configuration of the split Hopkinson bar.

(Albertini *et al* 1999). The resulting stress $\sigma_s(t)$, strain $\varepsilon_s(t)$ and strain rate $\dot{\varepsilon}$ of the specimen can be expressed as:

$$\sigma_s(t) = E_b \left(\frac{A_b}{A_s} \right) \varepsilon_T(t) \quad (1)$$

$$\varepsilon_s(t) = -\frac{2C_0}{l} \int_0^t \varepsilon_R(t) dt \quad (2)$$

$$\dot{\varepsilon} = \frac{d\varepsilon_s(t)}{dt} \quad (3)$$

where A_b , E_b , C_0 are the cross-sectional area, the Young's modulus and the wave velocity of the bar material, and l , A_s are the length and cross-sectional area of the specimen.

2.2 Specimens preparation

The materials used were type 32.5 R Portland cement and medium sand. The mix proportions of the cement mortar are as following: water/cement ratio = 0.5, cement/sand ratio = 1:2. Cement mortar was poured in a steel mould with dimensions of 150 mm × 150 mm × 550 mm. It is after 24 h curing that the moulds were removed off. The specimens were cured under a standard curing condition for 28 days. Then, the cores were drilled from the same matrix, the cylindrical specimens were made. The size of the specimen was 37 mm-diameter and 18.5 mm-height; corresponding length-diameter ratio is 0.5. The compressive strength under static loading was 37.71 MPa.

2.3 Test procedure

First, experimental study on the law of water content of dry specimens changing with time during soaking processing was carried out. The cement mortar specimens were totally dried by oven drying at 105°C. Five groups of mortar specimens with saturation of 0%, 25%, 50%, 75%, and 100% were obtained after soaking. The number of specimens corresponding to one saturation was 6.

Then, uniaxial impact compressive loading tests of above cement mortar specimens were executed by the SHPB set-up. The strain rate was $1 \times 10^2/s$.

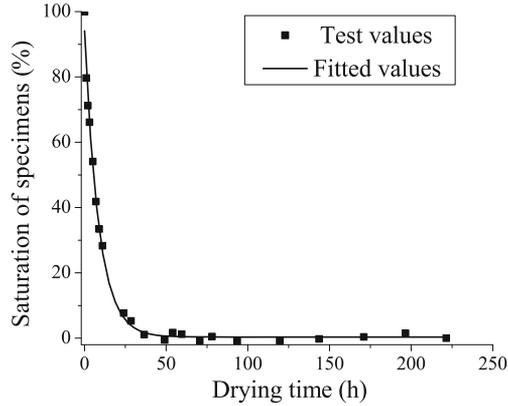


Figure 2. Saturation of specimens during drying process.

3. Determination of saturation of cement mortar

Sabir *et al* (1998) pointed out, that for avoiding the effect of the dry process on the solid phase of cement-based materials, an ideal arrangement is to dry the samples at an ambient temperature, but it takes a long time and would have extended the drying times in an uncontrollable manner. The drying method that was used in this study: oven-drying at 105°C. For cement-based materials, the extreme drying time is 7 days (Galle 2001). When the mass of the specimen did not change after several weightings, the specimen could be considered totally dry. The specimens were encapsulated by plastic film to prevent being moistened.

The water content of cement mortar can be reflected by saturation. Saturation was calculated as follows:

$$S_r = \frac{W - W_d}{W_w - W_d} \times 100\%, \quad (4)$$

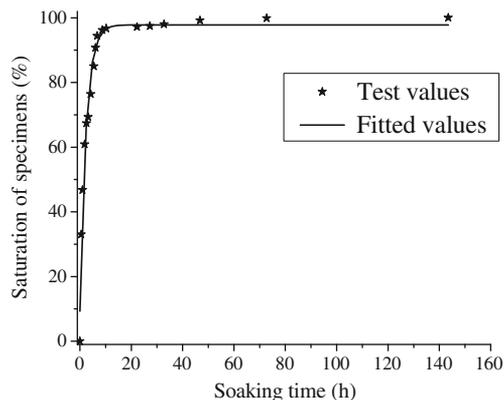


Figure 3. Saturation of specimens during soaking process.

Table 1. The curve fitting parameters.

Condition	<i>a</i>	<i>b</i>	y_0	Correlation coefficient
Drying	-93.82	8.67	0.35	0.99
Soaking	97.78	0.45	—	0.97

where S_r is the saturation of the sample, W is mass of the specimen (g), W_w is the specimen water saturated mass (g), W_d is the dried mass of a specimen (g).

The dried specimens were soaked in water and timely measured. In order to control water content conveniently, the average values of saturation of the mortar specimens at each time were taken and fitted. The results showed that saturation of cement mortar during the drying or soaking process could be described by the exponential functions, which are plotted in figures 2 and 3.

From the fitted curve, the formula of saturation of the cement mortar during soaking process can be obtained by Eq. (5).

$$S_r = a \left(1 - e^{-bt} \right). \quad (5)$$

The formula of saturation of the cement mortar during drying process can be obtained by Eq. (6).

$$S_r = ae^{-bt} + y_0, \quad (6)$$

where a , b and y_0 are parameters, t is soaking/drying time (h). The parameters are given in table 1.

Using above laws, five groups of cement mortar specimens with different saturations (0%, 25%, 50%, 75% and 100%) can be obtained.

4. Test results

The impact velocity of specimens was all 10 m/s with a corresponding strain rate of $1 \times 10^2/s$. The failure conditions of specimens were all crushed. From the specimens' fragments, it can be noticed that the inner humidity of specimens with different saturations differed. Influenced by saturation, the sounds during the test process were also different. The failure sound of a specimen with 0% saturation was clear, while the sound of a saturated specimen was clunk. The test results of specimens with different saturations are given in table 2. Stress-strain curves of specimens are plotted in figure 4.

Table 2. Test results of specimens with different saturations.

Saturation of specimen/%	Compressive strength/MPa	Young's modulus/GPa	Critical compressive strain	Ultimate compressive strain
0	60.47	56.75	0.0064	0.032
25	59.63	60.58	0.0053	0.035
50	59.64	58.07	0.0054	0.036
75	57.16	46.93	0.0060	0.032
100	53.15	43.62	0.0059	0.037

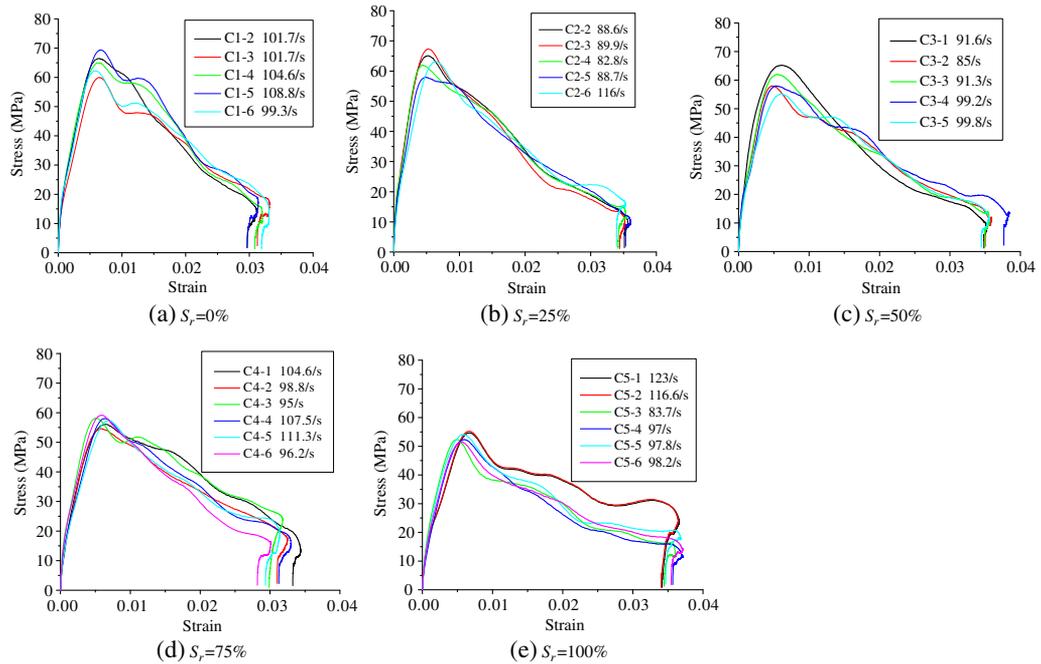


Figure 4. Dynamic stress–strain curves of specimens with different saturation.

4.1 Dynamic stress–strain curves

Observed from figure 4, it can be noticed that the shape of stress–strain curves of specimens with different saturation shares a good similarities. The averaging stress–strain curves of specimens are plotted in figure 5. It can be seen that the upward section of the stress–strain curve shows a bilinear characteristic, while the descending stage (softening state) is almost linear. When the compressive strain achieved is 0.030–0.040, the specimens completely failed.

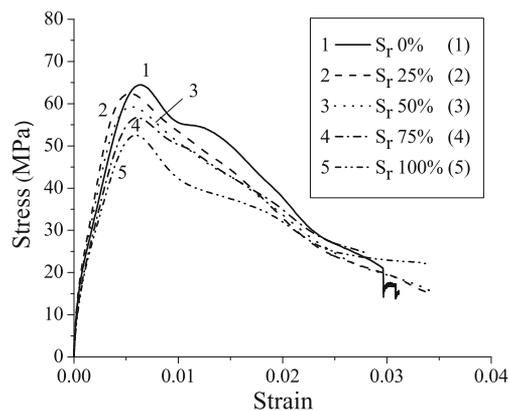


Figure 5. Comparison of dynamic stress–strain curves with different water content.

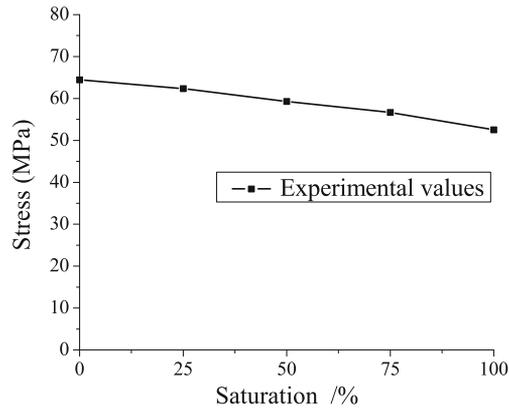


Figure 6. Influence of water content on dynamic compressive strength of cement mortar.

4.2 Dynamic compressive strength

The test results of dynamic compressive strength of cement mortar are given in table 2. Influence of the water content on the compressive strength of cement mortar is given in figure 6.

As seen in figure 6, water content has a significant effect on the dynamic compressive strength of cement mortar specimens where the strengths decrease with the increasing of water content. The dynamic compressive strength of saturated specimens was 23% lower than that of totally dry specimens.

4.3 Young's modulus

Test results of Young's modulus specimens with different water content are given in table 2. The influence of water content on Young's modulus of cement mortar is plotted in figure 7.

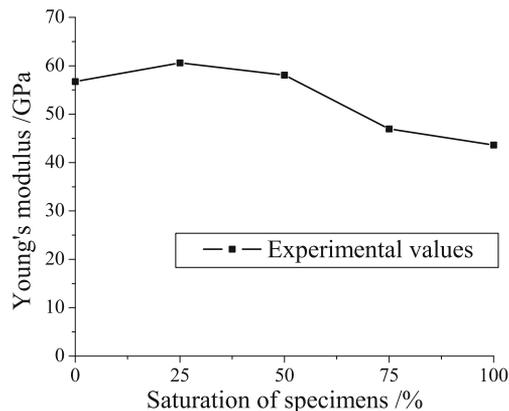


Figure 7. Influence of water content on dynamic Young's modulus of cement mortar.

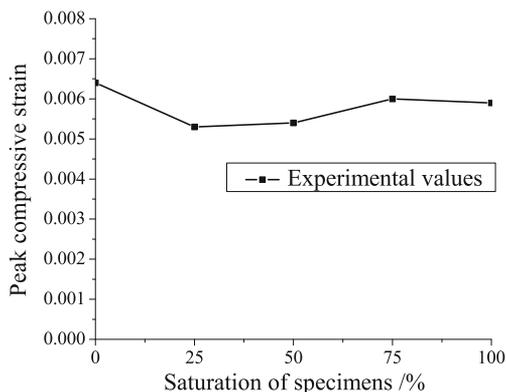


Figure 8. Influence of water content on dynamic critical compressive strain of cement mortar.

As seen in figure 7, compared to the totally dry condition, with the increasing of water content, Young's modulus of cement mortar increased at first and then decreased. The dynamic Young's modulus of the saturated specimens was 23% lower than that of the totally dry specimens.

4.4 Critical compressive strain and ultimate compressive strain

Test results of critical compressive strain and ultimate compressive strain of specimens with different water content are given in table 2. The influence of water content on critical compressive strain and ultimate compressive strain of cement mortar are plotted in figures 8 and 9, respectively. Under a high strain rate, the critical compressive strains of cement mortar with different water contents are between 0.0053 and 0.0064 while the ultimate compressive strains are between 0.032 and 0.037, with small range change. Considering the discreteness of the specimen material and test results from SHPB, it can be deduced that the critical compressive strain and ultimate compressive strain of cement mortar do not change with water content.

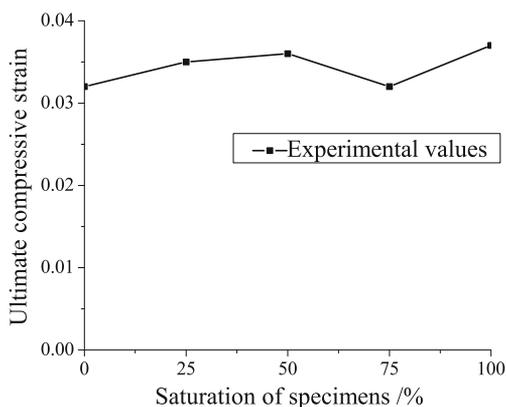


Figure 9. Influence of water content on dynamic ultimate compressive strain of cement mortar.

5. Discussions

5.1 Drying method

It is generally considered that, at 105°C, only free water—evaporable water—was removed from pore structure. On the other hand, this procedure is usually selected mainly because it is quicker drying method. However, Konecny & Naqvi (1993) found that in over drying, pores in hardened cement pastes were damaged, and oven drying at 105°C partially dehydrated the C–S–H. Feldman & Beaudoin (1991) found that after oven drying cracks were formed in the microstructure of the cement-based materials with the crack density increasing as the drying conditions became more severe. Galle (2001) also concluded that oven drying at 60°C and 105°C are responsible for a large capillary porosity that can be attributed to capillary stress, cement hydrates (ettringite, Afm, C–S–H) desiccation and potential microcrack generation in relationship with internal thermohydric stress.

From literature review, it can be found that damage due to drying at 105°C is likely to occur although the small maximum grain size of 2 mm prevents the mortar from developing large bond cracks between sand and matrix. It is expected that small cracks may have occurred and that the pores of the matrix region became larger than before drying (Collier *et al* 2008). Both effects lead to a certain reduction of strength which is difficult to quantify. Cracking can be avoided if the environmental humidity (at 20°C) is decreased gradually and sufficiently slowly, and the specimens have to be unreasonably thin (about 1 mm) to make this approach possible (Bazant & Raftshol 1982). However, it has been shown that fewer cracks could be observed at the surface of the specimen immersed again in water, compared with that just after drying (Hotta & Takiguchi 1995). Cracking can also be eliminated by loading which produces sufficient compression (Bazant & Raftshol 1982).

5.2 Lateral confinement in SHPB tests

Compared with static strength value of 37.1 MPa, it can be found that the dynamic compressive strength of mortar increased greatly under high strain rate. The physical mechanisms about the strain rate effect on dynamic strength of concrete have not been fully understood. At least, two factors, the viscoelastic character of the hardened cement paste and the time-dependent microcrack growth, may contribute to the macroscopic sensitivity to strain rate (Rossi 1991). A very important factor, which may cause the dynamic strength enhancement of concrete with increase of strain rate, is the lateral inertia in a SHPB test. The lateral confinement comes from both the contact surface restriction and the lateral inertia during rapid compression. The influence of the lateral confinement on SHPB measurement is normally ignored for metallic specimens because the contact friction is ultimately reduced using lubricant and the lateral inertia induced lateral confinement does not influence the flow stress due to an important fact that the metal plasticity is hydrostatic stress independent (Zhang *et al* 2010). However, the stress response of concrete-like material is hydrostatic stress dependent, and therefore, it has completely different response to the lateral confinement. The fact is that the compressive strength of cement-based material can be largely enhanced by the lateral confinement.

There are several publications to note this issue and study the development of the lateral confinement in a SHPB test for cement-based materials. In their literature review about the compressive behaviour of concrete at high strain rates, Bischoff & Perry (1991) summarized the scatter evidences about the lateral inertia confinement influence on the compressive strength of concrete-like materials in a dynamic test. This problem was simulated by Donze *et al* (1999)

and Hentz *et al* (2004) using a 3D discrete element method where the input data are the velocities at the both ends of the cylindrical specimen and the output data are the computed forces on these two end faces. It shows that the transmitted force through the concrete cylinder could be increased, thus, leading to an apparent strain rate effect that is actually due to the lateral inertial confinement. Recent work by Zhou & Hao (2008) also provide computational confirmation of inertial confinement contributing to the observed increase in dynamic strength in unconfined compression tests.

These limited studies by Bischoff & Perry (1991) claim that strength enhancement may be caused partly by a transition from a state of uniaxial stress to uniaxial strain. When the stress state in the cylindrical specimen in a SHPB test is deviated from the uniaxial stress state, the apparent compressive strength will definitely increase if the tested material is hydrostatic stress dependent.

Further studies are necessary to confirm this explanation for the strain rate sensitivity of cement-based materials at high strain rates and locate the transition point of apparent strain-rate sensitivity for each type of cement-based materials. Both experimental and numerical studies may offer more information to separate apparent strain rate effects from genuine strain rate effects in dynamic material property tests, which is important for material model intensification.

5.3 *Effect of water content on dynamic compressive behaviour*

From test results, it seems that the water content has a major influence on the compressive behaviour mortar under high strain rate since all tests were performed at the same strain rate (approximately 100/s). In the moderate regime, the free water in the micro-pores is assumed to exhibit the so-called Stefan-effect causing loading rate (Rossi *et al* 1992).

The test results showed that the strength decreases with the increasing of water content. In fact, with the decreasing of water content, the drying shrinkage that arises (Bazant & Wittmann 1982). This phenomenon results in capillary pressure (or suction) increase, surface energy variations and disjunction pressure variations (Kolver & Zhutovsky 2006). On the other hand, the rise of capillary suction brings about increase in uniaxial and triaxial compressive strength of concrete (Vu *et al* 2009a). Increase in capillary suction leads to a compression of the solid skeleton which is similar to a 'pre-stressing' of mortar acting like confining pressure. Therefore, there will be a decrease in compressive strength with water content increasing.

Furthermore, when mortar loses water it shrinks, and when it gains water it swells. Although these volume change may be closely related to micro-capillarity action in the pores and interlayer spaces, this effect is considered separately from the previous discussion of capillarity. Whenever these volume changes are not uniformly distributed across a section, differential volume change strains and stresses are generated, exactly as in the case of thermal stresses. In such a manner a specimen can be prestressed in either tension or compression. Which then induces an increase in sample strength and a decrease in Young's modulus with water content increasing. This was confirmed also from other researcher's results (Radiy & Richards 1973; Vu *et al* 2009a).

Severe dynamic loading, such as that produced by near-field denotation or ballistic impacts on concrete infrastructure, can generate very high-intensity triaxial stress states in concrete material (Vu *et al* 2009b, c). The behaviour of dried mortars and concrete under static triaxial loading has been intensively studied (Gabet *et al* 2008; Vu *et al* 2009a). Vu *et al* (2009a) have shown that the saturation ratio exerts a major influence on concrete behaviour, particularly on both the concrete strength capacity and shape of the limit state curve for saturation ratios above 50%. The behaviour of concrete under high pressure and dynamic loading is experimentally investigated by Forquin *et al* (2010). It is subjected to dynamic (with strain rates in the range from 6 s^{-1} to 200/s)

axial compressive loadings. They show exactly the same conclusion as Vu *et al* (2009a). This confirms that the saturation ratio has a major influence on the confined compression behaviour.

However, Vu *et al* (2009a) have different conclusions from the test results in this paper since the relative difference of compressive strength is much more important than the one given in table 2. The pore pressure is defined as the pressure in the free water in the centres of the capillary pores and air bubbles. The free water can become pressurized under external loading or by forced water penetration (i. e., water under pressure). For confined compression tests, saturated materials under compressive loading, the loading does not only result in compression of the solid material. Also the pore spaces, and thus the pore water will be compressed. Since the material in confined tests is impermeable, the water can not be drained from the pores and pore pressures in the capillary pores existed. Also though pore air (in the dry or unsaturated porous materials) will be compressed, it is claimed that the compressibility of the air is too high to generate noticeable pore air pressures (Skoczylas *et al* 2007). The term pore pressure is therefore restricted to denote pressures in the pore water. In this study, the material is never fully saturated under no confined dynamic compression, and the pore pressure has no influence on the test results.

This results from the article, in our opinion could draw a final conclusion about the effect of free water on the dynamic compressive strength. However, further studies are still necessary for understanding about the strain-rate effect on the ultimate and uniaxial compressive strength of cement-based materials with different water content in SHPB tests.

6. Concluding remarks

By applying SHPB set-up, the uniaxial rapid compressive loading tests of 30 total specimens with five saturations (0%, 25%, 50%, 75% and 100%, respectively) were executed with a strain rate of $1 \times 10^2/s$. From test results, the following conclusions are drawn.

- (i) The dynamic compressive strength of cement mortar increased with the decreasing of water content. The dynamic compressive strength of saturated specimens was 23% lower than that of totally dry specimens.
- (ii) With an increase in water content, the Young's modulus first increased and then decreased, the Young's modulus of the saturated specimens was lower 23% than that of the totally dry specimens.
- (iii) No significant changes occur in the critical and ultimate strain value as the water content is changed. The specimens failed eventually when the strain achieved 0.030–0.040.
- (iv) Similarity exists in the shape of strain–stress curve of cement mortars with different water content. The upward section of stress–strain curve shows a bilinear characteristic, while the descending stage (softening state) is almost linear.

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List of symbols

a , b and y_0 parameters;

A_b cross-sectional area of the bar;

A_s cross-sectional area of the specimen;

C_0 wave velocity of the bar;

- E_b Young's modulus of the bar;
 l length of the specimen;
 S_r saturation of the specimen;
 t soaking/drying time;
 W mass of the specimen;
 W_d dried mass of the specimen;
 W_w specimen water saturated mass;
 ε_R reflected strain;
 ε_s average strain of the specimen;
 ε_T incident strain;
 $\dot{\varepsilon}$ strain rate during impact test;
 σ_s stress of the specimen.

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