

## Preface

The Eleventh Workshop on High Energy Physics Phenomenology (WHEPP-XI) was held at the Physical Research Laboratory (PRL), Ahmedabad during January 2–12, 2010. It brought together a large number of active phenomenologists from all over the country and abroad. There were a total of 124 non-IMSc participants including 22 from outside India.

There were five working groups under which most of the activity of this workshop was organized, namely (1) Astro-particle Physics and Cosmology, (2) Non-perturbative QCD and QGP, (3) Neutrinos and Physics Beyond Standard Model, (4) Physics at LHC and (5) B-physics. The summaries of these five working groups activities are included in the proceedings along with selected talks.

Whepp-XI was organized as a programme of the International Centre for Theoretical Sciences (ICTS). The details of the program and talks are archived at the web-site <http://www.icts.res.in/program/WHEPP>.

We thank the participants for attending the workshop, our colleagues and students from PRL for their help with the organization and Prof. J N Goswami, Director, PRL for making available the facilities of PRL for the workshop.

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