

Optical and electrical properties of nickel xanthate thin films

İ A KARİPER^{1,*} and T ÖZPOZAN²

¹Education Faculty, ²Faculty of Art and Science, Erciyes University, 38039 Kayseri, Turkey

MS received 8 January 2013; revised 11 March 2013

Abstract. Nickel xanthate thin films (NXTF) were successfully deposited by chemical bath deposition, on to amorphous glass substrates, as well as on *p*- and *n*-silicon, indium tin oxide and poly(methyl methacrylate). The structure of the films was analysed by X-ray diffraction (XRD), far-infrared spectrum (FIR), mid-infrared (MIR) spectrum, nuclear magnetic resonance (NMR) and scanning electron microscopy (SEM). These films were investigated from their structural, optical and electrical properties point of view. Uniform distribution of grains was clearly observed from the photographs taken by scanning electron microscope (SEM). The higher transmittance was about 50–60% after optimizing the parameters of deposition time and temperature (4 h, 50 °C). The optical bandgap of the NXTF was graphically estimated as 3.90–3.96 eV. The resistivity of the films was calculated as 62.6–90.7 Ω·cm on commercial glass depending on the film thickness and 62.2–74.5 Ω·cm on the other substrates. The MIR and FIR spectra of the films conformed to the literature and their solid powder forms. The expected peaks of nickel xanthate were observed in NMR analysis on glass. The films were dipped into chloroform as organic solvent and were analysed by NMR.

Keywords. Nickel xanthate thin film; organometallic thin film; chemical bath deposition.

1. Introduction

Organometallic thin films have given rise to new technologies. These organometallic compounds have a wide range of properties such as optical, electrical and magnetic characteristics. It has been shown that these thin films show different properties such as an antibacterial agent, magnetic and semi-conductor material, which allowed them to be used for data storage, solar cell production, water purification, etc. (Gao *et al* 1997; Fischer *et al* 1998; Grassi *et al* 2004; Musetha 2006; Reyes and Teplyakov 2007; Jeong *et al* 2009). Xanthates are also very useful chemicals that are utilized in many areas and sectors (Leja 1982; Zohir *et al* 2009). Neither xanthate and metal-xanthate thin films' production, nor their optical, electrical properties and structural analysis have been studied yet. These thin films and their bulk production may be useful in many areas, especially in solar cell manufacturing. Some thin film deposition methods, such as chemical vapour deposition, and physical vapour deposition have been used to produce metal sulfide thin film (Hitchman and Jensen 1993; Musetha 2006). On the other hand, these methods are expensive and need a variety of instruments unlike the chemical bath deposition method.

Metal xanthate complexes rapidly occur when the precipitate rises to the surface in chemical bath deposition. Moreover, due to the nature of organometallic thin films,

it is difficult to analyse them. The metal xanthate thin films were produced with difficulty. The producing of metal xanthate thin films is very important point. The aim of this study is to produce nickel xanthate thin film by chemical bath deposition and to examine its structural, optical and electrical properties.

2. Experimental

2.1 Reagents

Isopropyl xanthate was synthesized in line with the literature (Wilhelm 1929, 1935; Wilhelm *et al* 1935; Ruffle *et al* 1953; McCool 1954; Valdivieso *et al* 2006), and the stock solution of 0.1 M was prepared. High purity reagents were used for all the prepared solutions. The stock solution was diluted each time when required.

The other stock solution of nickel nitrate salt was prepared from high purity compound (99.9%, E Merck, Darmstadt, Sigma Aldrich). All laboratory glassware and substrates were cleaned by soaking in diluted nitric acid, and rinsing with alcohol and deionized water prior to use. The substrates were also cleaned and dipped into HNO₃ and alcohol.

2.2 Synthesis of isopropyl xanthate

Isopropyl xanthate was synthesized by dissolving 3.74 g of KOH (0.067 mol) in a mixture of 4.5 ml CS₂, 6 ml

*Author for correspondence (akariper@gmail)

isopropyl alcohol and 9 mL benzene and heated under a reflux condenser. The mixture was mixed for 20 min at 35 °C and for 45 min at 45 °C. Then, it was mixed for 1 h at 60 °C. Approximately 9 g of the reaction product was then purified by rinsing with acetone and drying in the oven at 30 °C for 48 h (Pellizzeti and Pramauro 1985; Laespada *et al* 1993; Pramauro and Prevot 1995; Manzoori and Bavili-Tabrizi 2002; Paleologos *et al* 2002; Stalikas 2002; Armitage 2004; Miller *et al* 2005; Bertram and Bodmeier 2006; Ghaedi 2007; Rubio *et al* 2007; Fehér *et al* 2008).

2.3 Preparation of films

10 mL 0.1 M $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ and 10 mL 0.1 M isopropyl xanthate were mixed in a beaker. The substrates were dipped into this chemical bath at required temperatures. As a result of ion-ion mechanism, NXTF was formed and was deposited on all the substrates. The films were deposited at different temperatures of 30, 40 and 50 °C, whereas pH of the bath was 6.50. In addition, deposition time was changed from 4 to 7 h at 40 and 50 °C, 16–19 h at 30 °C. The thin films were cleaned in purified water and dried before their further examinations.

2.4 Measurements

The crystalline structure of the NXTF was confirmed by X-ray diffraction (XRD) which has a $\text{CuK}\alpha_1$ radiation source (Rikagu RadB model, $\lambda = 1.5406 \text{ \AA}$) over the range $10^\circ < 2\theta < 70^\circ$ at a speed of 3° min^{-1} with a step size of 0.02° . The infrared spectrum of NXTF was recorded by a Perkin Elmer Spectrum 400 spectrometer with a resolution of 4 cm^{-1} using DTGS detector and 10 scans for each spectrum. The $^1\text{H-NMR}$ spectra were measured by a Bruker (400 MHz) spectrometer with 16 scans of each measurement. The surface properties of all the films were examined using an EVO40-LEO computer controlled digital scanning electron microscope (SEM) with a secondary electron detector. Electrical properties were measured using four point measurements technique and accordingly the resistivity was calculated. The optical measurements were conducted by a Hach Lange DR 5000 UV-Vis spectrophotometer at room temperature by placing an uncoated identical glass substrate in the reference beam. The optical spectra of the thin films were recorded in the wavelength range of 300–1100 nm. The film thicknesses were measured with a Veeco Multi Mode AFM (Controller = NanoScope 3D). Thicknesses were measured in a $10 \times 10 \mu\text{m}$ area with tapping mode.

3. Results and discussion

As shown in figure 1, an X-ray diffraction study was carried out at room temperature. The peaks of the XRD

pattern show the formation of the single phase, which is nickel xanthate, with an orthorhombic structure. The lattice parameters were $a = 15.8504 \text{ \AA}$, $b = 11.0537 \text{ \AA}$, $c = 10.4612 \text{ \AA}$ and angles $\alpha = 90^\circ$, $\beta = 90^\circ$, $\gamma = 90^\circ$ (Cullity 1967; Zelmon *et al* 1998; Haiduc *et al* 2003; Musetha 2006). The location of atoms in the plane is displayed in figure 1.

We also used FIR, MIR and NMR to compare nickel xanthate thin film on glass with nickel xanthate solid powder, which is shown in figures 2–4.

In figures 2 and 3, no change has been observed in the FIR and MIR spectra of nickel xanthate solid powder and nickel xanthate thin film.

Figure 2 illustrates that in the nickel xanthate solid powder and thin film (MIR): (i) the asymmetric and symmetric stretching vibration of the aliphatic group ($-\text{CH}_3$) was seen at $2977\text{--}2930\text{--}2849 \text{ cm}^{-1}$, (ii) the bending vibration of $-\text{CH}_3$ was seen at $1446\text{--}1447\text{--}1375\text{--}1354\text{--}1331 \text{ cm}^{-1}$, (iii) the asymmetric stretching vibration of C–O–C at $1269\text{--}1183\text{--}1143 \text{ cm}^{-1}$, (iv) the symmetrical stretching vibration of $-\text{C}-\text{O}$ at 1079 cm^{-1} , (v) the rocking vibration of $-\text{CH}_3$ at $1012\text{--}996 \text{ cm}^{-1}$, (vi) the rocking vibration of $-\text{CH}_3$ at 894 cm^{-1} , (vii) the symmetric bending vibration of C–O–C at 458 cm^{-1} .

In figure 3, the stretching vibrations of Ni–S are also observed at 353 cm^{-1} and in the other organic groups of nickel xanthate (Shankaranarayana and Patel 1961; Watt and McCormick 1965; Cristol and Seapy 1982; Fornasiero *et al* 1995; Xu and Ding 2004; Erdik *et al* 2007;

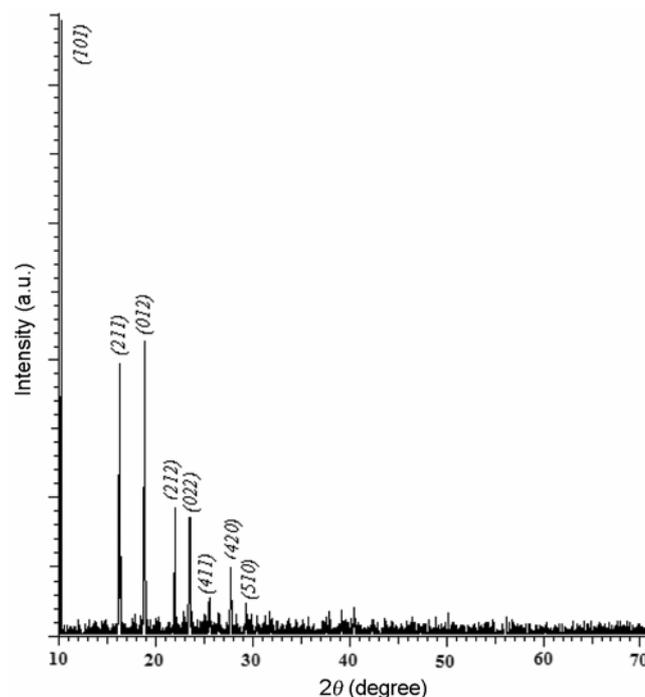


Figure 1. X-ray diffraction patterns of NXTF deposited on glass substrate.

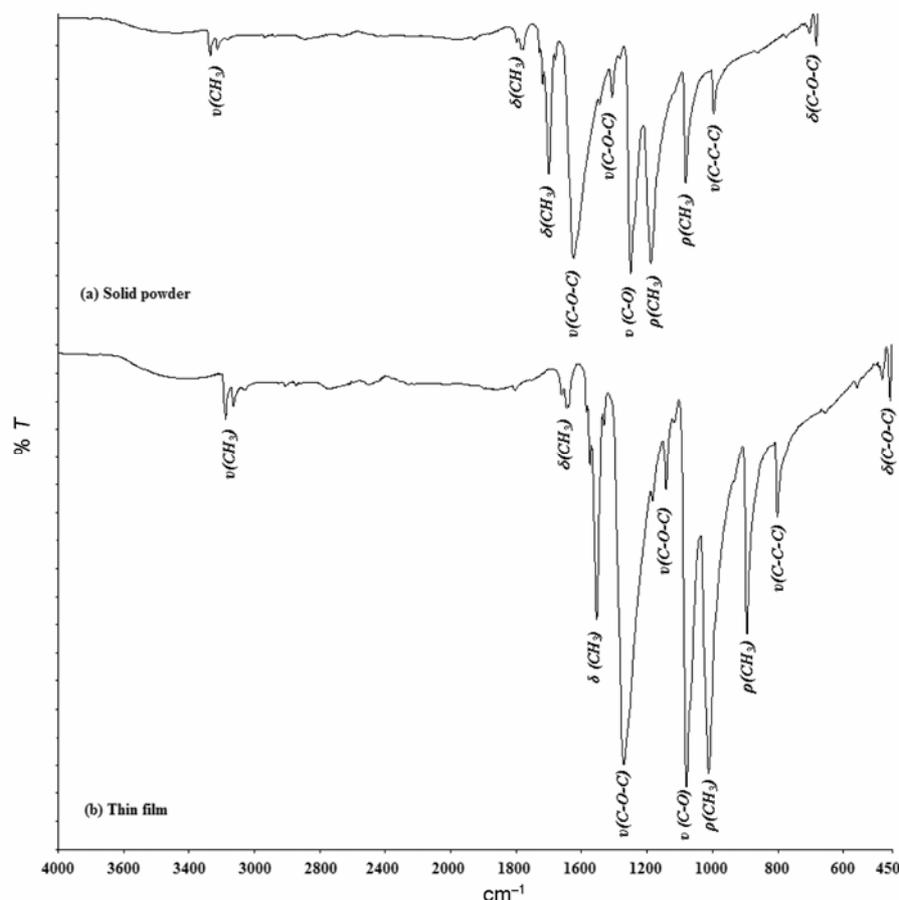


Figure 2. Nickel xanthate MIR spectrum of (a) solid powder and (b) thin film on glass substrate.

Zohir *et al* 2009). We did not consider measurements below 200 cm^{-1} . Some NXTF peaks did not show spectra in thin film because thin film's grains were in nano scale.

Figure 3 illustrates that in the nickel xanthate solid powder and thin film (FIR): (i) the stretching vibration of C-S at $690\text{--}647\text{--}564\text{ cm}^{-1}$, (ii) the bending vibration of C-O-C at $466\text{--}443\text{ cm}^{-1}$, (iii) the bending vibration of C-C-O at 384 cm^{-1} , the bending vibration of O-C-S at 302 cm^{-1} , (iv) the bending vibration of S-C-S at 234 cm^{-1} .

In $^1\text{H-NMR}$ spectrum (in figure 4), NXTF was dipped into a chloroform solution to analyse the spectrum. The scanning number of all the samples was 16. The solvent peak (chloroform) was observed at 7.2 ppm and the trace concentration of the water peak was observed at 1.5 ppm, whereas the doublet peak of the -CH_3 group occurred at 1.42 and 1.47 ppm. Since the proton number was six, the integration number was 6.17. The group of -CH NMR peaks was divided into five between 5.50–5.30 due to the neighboring -CH_3 groups, whose integration number was 1.00. The -CH group had an oxygen atom as a neighbour which caused a decreased electron shielding, so its peak was observed in the low area (Taş 2003; Ivanov 2004; Sahar *et al* 2004; Oliveria and Rubio 2009). No impurity was observed in the spectra (unknown or not related

peaks). A literature review revealed that there are not many studies about nickel xanthate in the literature and the most enlightening one has been conducted by Görgülü (2002). Görgülü (2002), mostly worked on the infrared spectrum of the xanthate complexes that was formed with the metals. Although, he has stated that the strongest and sharpest peaks were observed on -OH and -CH aliphatic groups, we did not notice -OH peaks in our study (they were ignored since they were very weak peaks), on the other hand -CO symmetric vibrations have given drastically strong peaks in addition to aliphatic groups. The reason behind it, is that he has selected tertiary amine derivatives as the base of the xanthate, whereas we preferred isopropyl structure, which is simpler (Görgülü 2002). But both of us were able to synthesize green coloured nickel xanthates. In his $^1\text{H-NMR}$ analysis, he observed NCH_2 doublet peaks at 2.65 ppm due to the electronegativity of the nitrogen atom of the xanthate with which he was working; in addition, he also observed pentad peaks at 5.75 ppm. NMR and IR results of this study are mostly in line with the literature.

The transmittance (T) and absorbance (A) for NXTF can be used for the calculation of reflectance (R) from the following expression (Benramdane *et al* 1997):

$$T = (1-R)^2 e^{-A}. \quad (1)$$

Transmittance and absorbance measurements were performed at room temperature in the range of 300–1100 nm. The films were deposited at different deposition temperatures and deposition times as shown in figure 5. The transmittance change with changing deposition times and deposition temperatures can be seen from the curves. The optimum values for deposition time and temperature were selected as 4 h at 50 °C, respectively (~40–50% transmittance).

The highest deposition temperature and time were taken as 50 °C and 19 h (at 30 °C) for upper limit of the parameters, respectively. Metal xanthates are known to decompose beyond these limits. Nickel xanthates, in a similar way, decomposed at 60 °C and 21 h of deposition time to give nickel oxide or sulfide as decomposition product in this study. The decrease of the transmittance with the increase of deposition time is an expected result. Since, deposition time increases the thickness of the film to a limit, which causes the film to absorb more light

falling on it; it results with a decrease of the transmittance. Moreover, the increase in the deposition temperature, also increases precipitation formation, which causes the material to flocculate, instead of floating at the surface for a while (Skoog *et al* 1996).

The refractive index and extinction coefficient for the films are given by the following equations (Benramdane *et al* 1997):

$$n = \frac{(1+R)}{(1-R)} + \sqrt{\frac{4R}{(1-R^2)} - k^2}, \quad (2)$$

$$k = \frac{\alpha\lambda}{4n}. \quad (3)$$

Refractive indexes were affected by deposition temperatures at 30, 40 and 50 °C, which were calculated as 2.55, 2.67 and 3.53 (550 nm wavelength), respectively (figure 6). In a similar way, the extinction coefficients were measured as 0.023, 0.025 and 0.082 at temperatures 30, 40 and 50 °C, respectively. This result is not surprise for researcher. Xu and friends too, produced ZnO thin films using sol-gel method and observed that refraction index has been increased from 1.90 up to 1.98 with the increase in film thickness from 100 to 350 nm. They argued that this is due to the concentration on the structure and optical scattering also could rise (Cruz *et al* 2007). The optical bandgap energy (E_g) was determined from the absorption spectra of the films using the following equation (Pejova *et al* 2004; Kasap *et al* 2006; Cruz *et al* 2007; Moualkia *et al* 2009; Liu *et al* 2010; Xu *et al* 2011):

$$(\alpha h\nu) = A(h\nu - E_g)^n, \quad (4)$$

where A is a constant, α the absorption coefficient, $h\nu$ the photon energy and n a constant, which is equal to 1/2 for the direct bandgap semiconductor. The plot of $(\alpha h\nu)^2$ vs $h\nu$ is drawn in figure 7.

The bandgaps (E_g) of the films estimated from the plots of $(\alpha h\nu)^2$ vs $h\nu$ as 3.91, 3.90 and 3.96 eV depending on the film thicknesses obtained at different deposition temperatures of 30, 40 and 50 °C, respectively. The film thicknesses were changed between 622.7–913.2 nm by increasing deposition temperature between 30 and 50 °C. Both electrical and optical band widths of a material are correlated with the magnitude of columbic interactions. To be more precise, the size of atoms and electronegativity values are the two most important factors, affecting band width. Band width of a material is expected to get higher, when the atoms get smaller, bonds getting stronger and with higher electronegativity of the atoms. Although there are some exceptions, nitrides and oxides, which are the elements from III–V groups of periodic table, are generally known with their high optic band ranges. The high optic band width of the organometallic

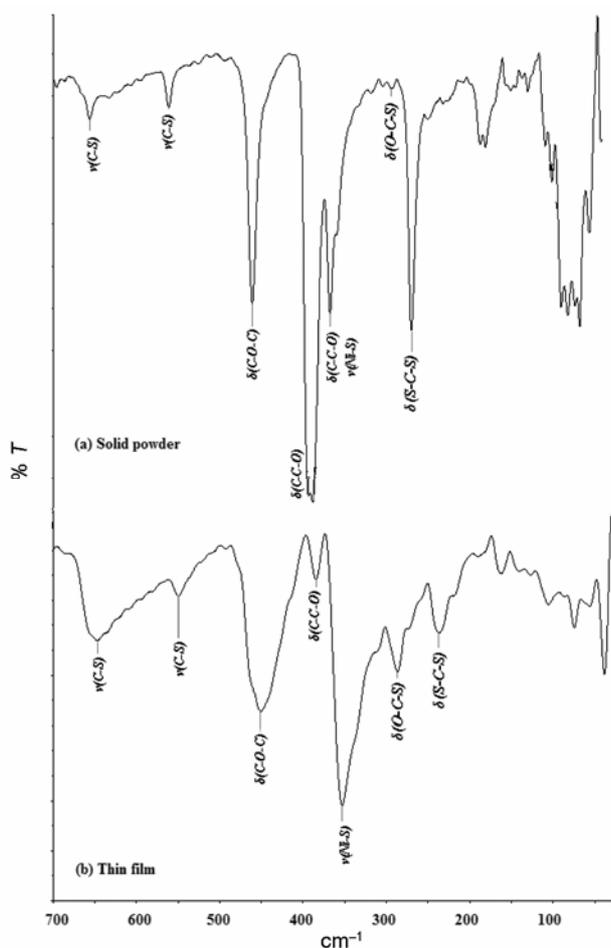


Figure 3. Nickel xanthate FIR spectrum of (a) solid powder and (b) thin film on glass substrate.

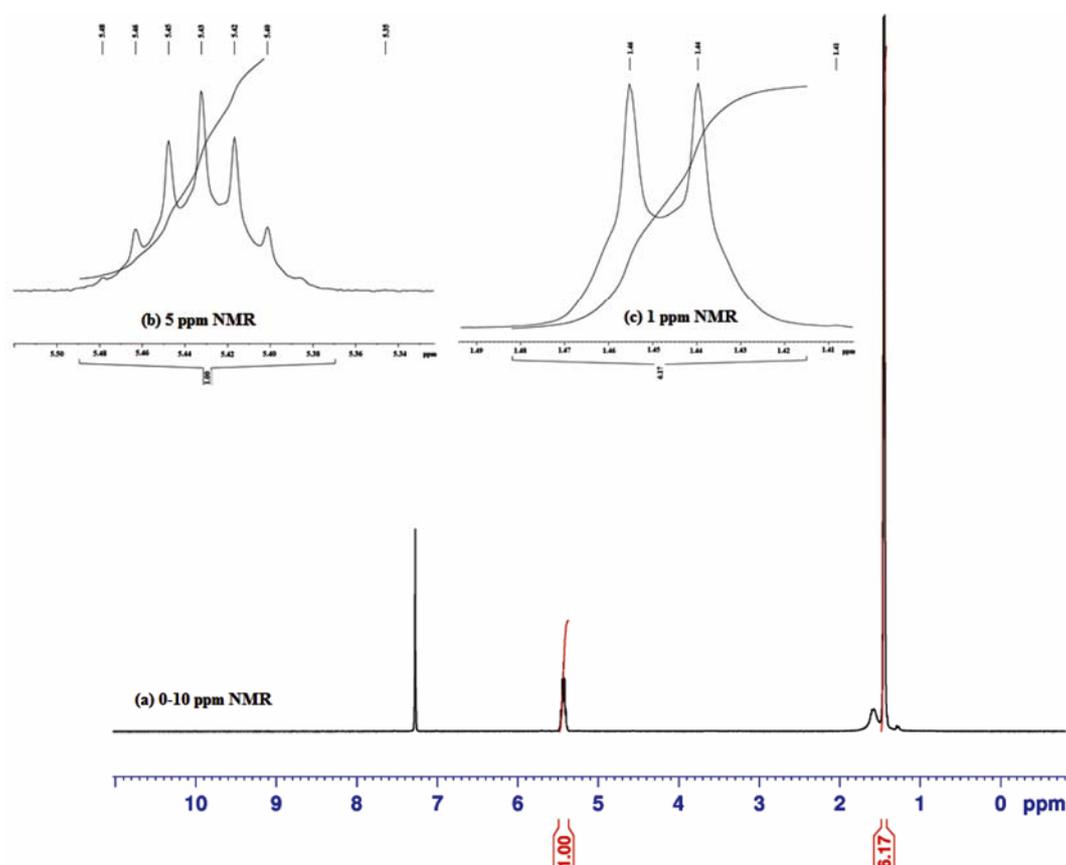


Figure 4. Nickel xanthate thin film of $^1\text{H-NMR}$ at (a) 0–10, (b) 5 and (c) 1 ppm.

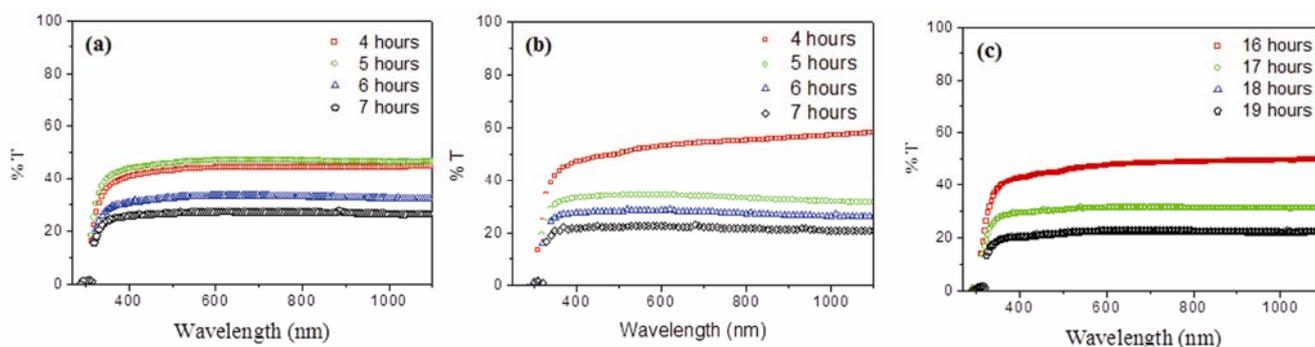


Figure 5. Change of $T\%$ and $R\%$ with wavelength at various deposition times: (a) $t = 50$, (b) $t = 40$ and (c) $t = 30$ °C.

compound used in our study is in line with the literature, since it is formed by small atoms with high electronegativity (Kirschman 1999). The reason for the optic band increase parallel to film thickness is the substantive amount of electronegative atoms joining to the structure with the increase in the thickness, although the structure is in crystal form. This fact has led to the increase in the optic bandgap.

It was found that the film thicknesses were increased nearly linearly with increasing deposition temperature, whereas the bandgap of the films decreased with increasing film thickness as expected (figure 8). On the other

hand, relative resistivity did not increase with film thickness, which was in line with the literature (Blood and Orton 1992).

The resistivity of the films was determined by four-points measurements of the films using the following relation (Krulvitch *et al* 1996):

$$\rho = \frac{nWV}{\ln 2I} (W \ll s), \quad (5)$$

where W is the film thickness, V the voltage and I the current. The resistivity was measured in dark and at room

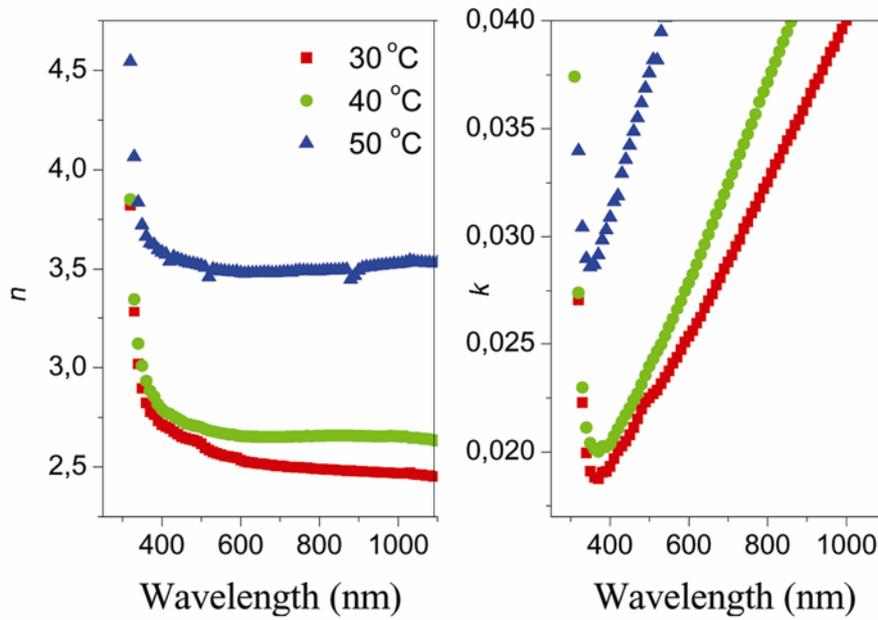


Figure 6. $n-k$ graphic according to deposition temperature.

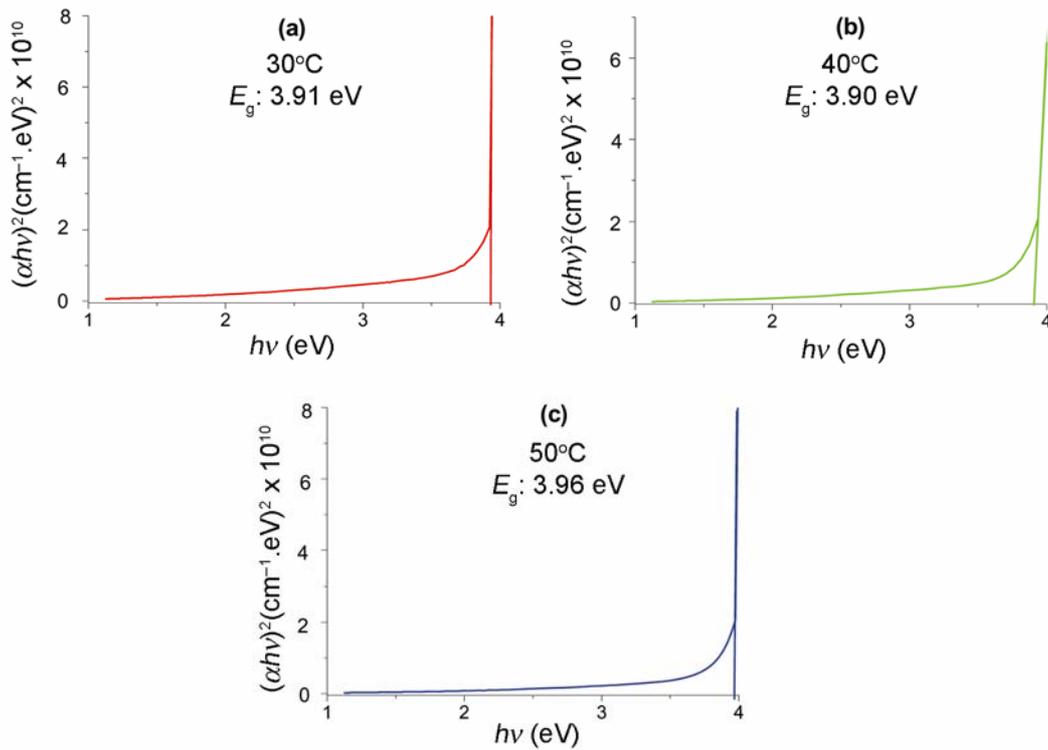


Figure 7. Plot of $(\alpha hv)^2$ vs $h\nu$ depending on deposition temperature.

temperature. In the measurements, the distance between the probes (s) was in a few millimeters, whereas the film thickness was in nanometer scale. The resistivities of the films were measured as 62.57, 71.03 and 90.66 $\Omega\cdot\text{cm}$ for the film thicknesses 622.7, 664.9 and 913.2 nm, respectively.

The resistivity of the films deposited increased with the film thickness as can be seen from the plot of film thickness vs resistivity (figure 9) although, Moualkia *et al* (2009) and Kasap Capper (2006) predicted that the film thicknesses between 250 and 900 nm were slightly

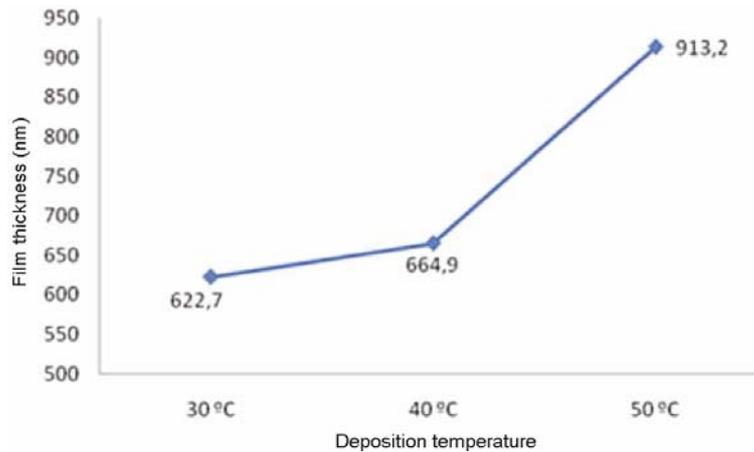


Figure 8. Film thickness–deposition temperature.

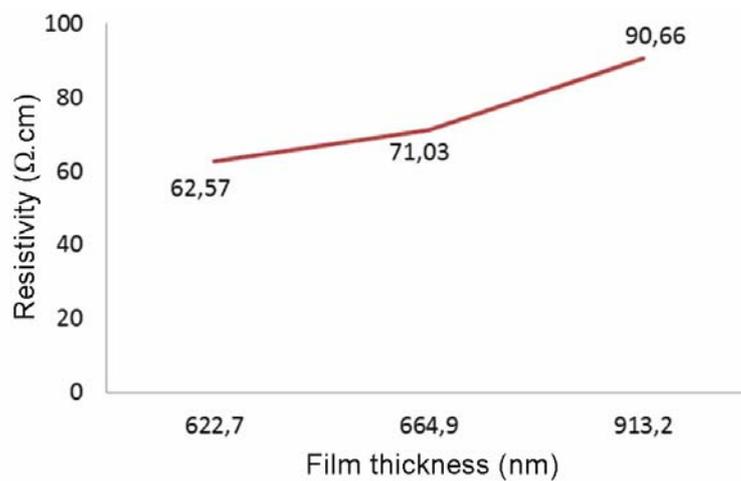


Figure 9. Resistivity of films according to film thickness.

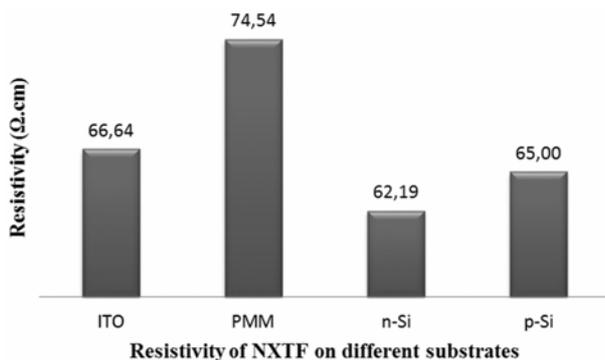


Figure 10. Resistivity of NXTF on different substrates.

affected by the resistivity of the film (Taş 2003; Ivanov 2004).

Thin films were also produced on *n*-silicium, *p*-silicium, poly(methyl methacrylate) and indium tin oxide as different substrates in this work. The film resistivity on

these substrates were found to be different than commercial glass studied previously. The resistivities of the poly(methyl methacrylate) (PMM), indium tin oxide (ITO), *n*-silicium (*n*-Si) and *p*-silicium (*p*-Si) substrates were measured as 74.54, 66.64, 62.19 and 65.00 Ω.cm at the optimized parameters of deposition time and temperature, respectively (figure 10). NXTF deposited on PMM substrates had the highest resistivity, whereas NXTF deposited on *n*-Si had the lowest resistivity (Singh *et al* 1991; Krulevitch *et al* 1996; Bakkaloğlu *et al* 1998).

SEM images of the film given by figures 11(a–d). SEM images show that nickel xanthate grains are regularly stacked when solid powder was compressed with 10 kPa. SEM photo shows that the nickel xanthate thin film had different images at 5 and 10 μm. SEM image of thin film was very different than compressed solid powder. The grains of solid powder were at micron size, whereas the grains of the film were at nanometer size. SEM images of the thin film were similar to a stressed network system.

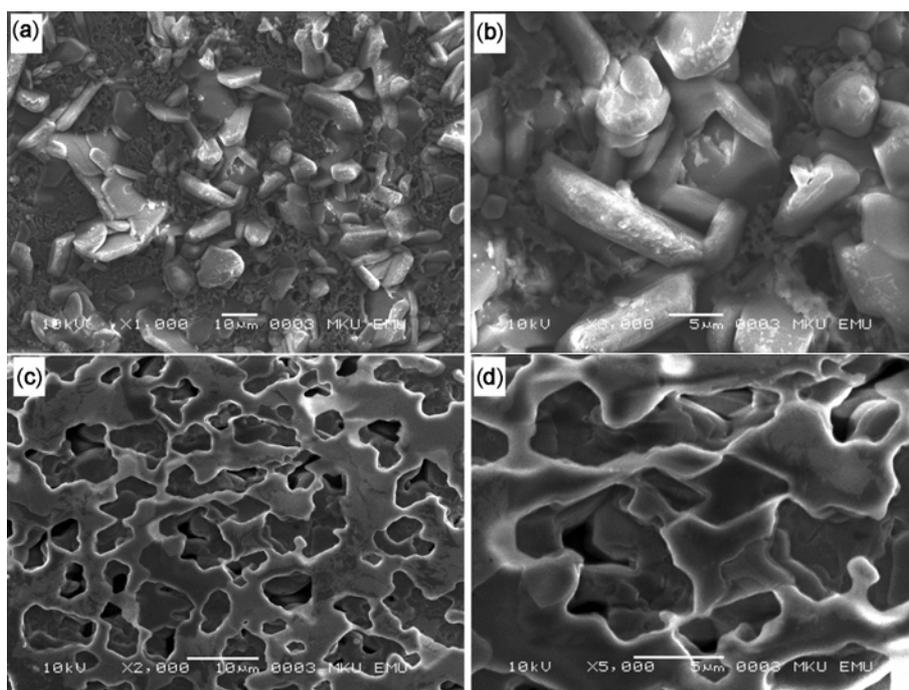


Figure 11. Nickel xanthate pellet compressed by solid powder: (a) 10 μm and (b) 5 μm . Nickel xanthate thin film on glass substrate: (c) 10 μm and (d) 5 μm .

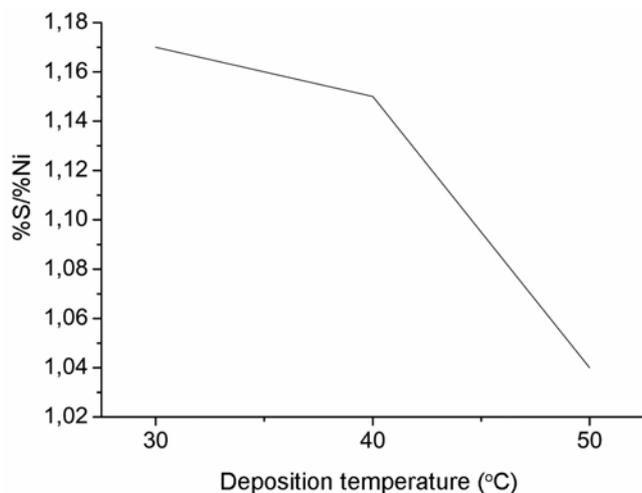


Figure 12. Sulfide and cobalt elemental ratio according to deposition temperature.

The results of elemental analysis were calculated using the ratio of sulfide and copper according to EDX data. The ratio of sulfide and nickel is shown in figure 12. Sulfide/nickel ratio has changed with deposition temperature. Measured ratios of sulfide and nickel were 1.17, 1.15 and 1.04 according to deposition temperature, whereas the theoretical ratio of sulfide and nickel was approximately 1.09 in the cobalt xanthate molecule. The elemental results were not close to the theoretical value. This shows that the nickel cation bonds with one xanthate molecule, unlike stated in the literature (Watt and McCormick 1965). According to Watt and McCormick (1965), two

potassium ethyl xanthate ligands have been formed in ethyl xanthate with nickel cation. They argued that their nickel complex was $\text{Ni}(\text{CH}_3\text{CH}_2\text{OCS}_2)_2$, when they have examined nickel xanthate by IR analysis.

4. Conclusions

Iron isopropyl xanthate thin film was prepared first time on glass, poly(methyl methacrylate), indium tin oxide, *n*-silicon and *p*-silicon substrate by ion-ion mechanism. The optimum parameter was determined as 4 h and 50 °C for deposition time and temperature, respectively. The relation of some chemical properties with changing deposition temperatures at 30, 40 and 50 °C were examined. The refractive indexes were found to be 2.55, 2.67 and 3.53 (550 nm wavelength) for the deposition temperatures at 30, 40 and 50 °C, respectively. The extinction coefficients were measured as 0.023, 0.025 and 0.082 at temperatures 30, 40 and 50 °C, respectively. The band-gaps (E_g) of the films were found to be 3.91, 3.90 and 3.96 eV for the deposition temperatures at 30, 40 and 50 °C, respectively. The film thicknesses were changed between 622.7 and 913.2 nm by increasing the deposition temperature between 30 and 50 °C. The resistivities of the films were measured as 62.57, 71.03 and 90.66 $\Omega\cdot\text{cm}$ for the film thicknesses 622.7, 664.9 and 913.2 nm, respectively. The resistivities of the poly(methyl methacrylate) (PMM), indium tin oxide (ITO), *n*-silicium (*n*-Si) and *p*-silicium (*p*-Si) substrates were measured as 74.54, 66.64, 62.19 and 65.00 $\Omega\cdot\text{cm}$ at the optimized parameters of deposition time and temperature, respectively. SEM

images of thin films gave idea about their resistivity and refractive index. The film deposited on *n*-Si had lower resistivity than the other substrates. We can conclude that this newly prepared and examined thin film can be further investigated to be a new material, which may be useful for solar cells, detectors or sensors.

Acknowledgments

This study was supported by Erciyes University.

References

- Armitage G C 2004 *Periodontol* **34** 9
- Bakkaloğlu Ö F, Karahan İ H, Efeoğlu H, Yıldırım M, Çevik U and Yoğurtçu Y K 1998 *J. Magn. Magn. Mater.* **190** 193
- Benramdane N, Murad W A, Misho R H, Ziane M and Kebbab Z 1997 *Mater. Chem. Phys.* **48** 119
- Bertram U and Bodmeier R 2006 *Eur. J. Pharm. & Biopharm.* **63** 310
- Blood P and Orton J W 1992 *The electrical characterization of semiconductors: majority carriers and electron states* (London: Academic Press) p. 734
- Cristol S J and Seapy D G 1982 *J. Org. Chem.* **47** 132
- Cruz J S, Pérez R C, Delgado G T and Angel O Z 2007 *Thin Solid Films* **515** 5381
- Cullity B D 1967 *Elements of X-ray diffraction* (London: Addison-Wesley Publishing Company, Inc) 3rd edn, p. 99
- Erdik E, Obalı M, Yüksekışık N, Öktemer A and Pekel T 2007 *Denel Organik Kimya, Gazi Kitapevi*, 4th edn, Ankara, p. 1226
- Fehér A, Urbán E, Erős I, Szabó-Révész P and Csányi E 2008 *Int. J. Pharm.* **358** 23
- Fischer R A, Weiß J and Rogge W 1998 *Polyhedron* **17** 1203
- Fornasiero D and Montalti M and Ralston J 1995 *J. Col. Int. Sci.* **172** 467
- Gao H J, Bian Z X, Chen H Y, Xue Z Q and Pang S J 1997 *Chem. Phys. Lett.* **272** 459
- Ghaedi M 2007 *Spectrochim. Acta Part A* **66** 295
- Görgülü A O 2002 1-3-dikloropropan-2-ol'ün Tersiyer Amin Türevlerinden Ksantatların Sentezi ve Geçiş Metal Kompleksleri, Doktora Tezi, Fırat Üniversitesi, Elazığ
- Grassi M, Soares D A W, de Queiroz A A A, Bressiani A H A and Bressiani J C 2004 *Mater. Sci. Eng.* **B112** 179
- Haiduc I, Semeniuc R F, Campian M, Kravtsov V C, Simonov Y A and Lipkowski J 2003 *Polyhedron* **22** 2895
- Hitchman M L and Jensen K F 1993 *Chemical vapor deposition: principles and applications* (San Diego: Academic Press)
- Ivanov A V 2004 *Russ. J. Coord. Chem.* **30** 480
- Jeong Y M, Lee J K, Ha, S C and Kim S H 2009 *Thin Solid Films* **517** 2855
- Kasap S and Capper P 2006 *Springer handbook of electronic and photonic materials*, pp. 19–44.
- Kirschman R 1999 *High-temperature electronics* (NY: IEEE Press)
- Krulvitch P, Lee A P, Ramsey P B, Trevino J C, Hamilton J and Northrup M A 1996 *J. Microelectmech. Syst.* **5** 270
- Laespada M E F, Perez J L and Cordero B M 1993 *Analyst* **118** 209
- Leja J 1982 *Surface chemistry of froth flotation* (New York: Plenum Press)
- Liu F, Lai Y, Liu J, Wang B, Kuang S and Zang Z 2010 *J. Alloys Compd.* **493** 305
- Manzoori J L and Bavili-Tabrizi A 2002 *Anal. Chim. Acta* **470** 215
- McCool J C 1954 *Method of preparing alkali metal xanthates* United States Patent Office, 2678939, 18 May
- Miller J D, Li J, Davidtz J C and Vos F 2005 *Miner. Eng.* **18** 855
- Moualkia H, Hariech S and Aida M S 2009 *Thin Solid Films* **518** 1259
- Musetha P L 2006 *The use of metal complexes to deposit metals calconide thin films and nanoparticles*, Doctorate Thesis, University of Zululand, South Africa
- Oliveria C R and Rubio J 2009 *Int. J. Miner. Process* **90** 21
- Paleologos G D L and Tzouwara-Karaynni S M 2002 *Anal. Chim. Acta* **458** 241
- Pejova B, Grozdanov I and Tanusevski A 2004 *Mater. Chem. Phys.* **83** 245
- Pellizzeti E and Pramauro E 1985 *Anal. Chim. Acta* **169** 1
- Pramauro E, Prevot A B 1995 *Pure Appl. Chem.* **67** 551
- Reyes J C F R and Teplyakov A V 2007 *Chem. Eur. J.* **13** 9164
- Rubio J, Capponi F, Rodrigues R T and Matiolo E 2007 *Int. J. Miner. Process.* **84** 41
- Ruffle J A, Knighton G J and Spencer E Y 1953 *Process for the production of sodium isopropyl xanthate*, Canadian Intellectual Property Office, CA 489807, 20 January
- Sahar G A, Soomro G A and Bahnger M I 2004 *J. Chem. Soc. Pak.* **26** 143
- Shankaranarayana M L and Patel C C 1961 *Can. J. Chem.* **39** 1633
- Singh M, Vijay Y K and Jain I P 1991 *Int. J. Hydrogen Energ.* **16** 101
- Skoog D A, West D M and Holler F J 1996 *Fundamentals of analytical chemistry* (USA: Saunders College Publishing) 7th edn, pp 80–96
- Stalikas C D 2002 *Trends Anal. Chem.* **21** 343
- Taş H 2003 Coordination polimerization of cyclic ethers by metal xanthates and carbamates, Yüksek Lisans Tezi, ODTÜ, Polimer Bilimi ve Teknolojisi Bölümü, Ankara
- Valdivieso A L, López A A S, Escamilla C O and Fuerstenau M C 2006 *Int. J. Miner. Process.* **81** 27
- Watt G W and McCormick B J 1965 *Spectr. Acta* **21** 753
- Wilhelm H 1929 *Process of manufacturing sodium xanthates*, United States Patent Office, 1701264, 28 November
- Wilhelm H 1935 *Process for preparing xanthates*, United States Patent Office, 2024925, 17 December
- Wilhelm H, Ramage W D and Bender H, Preparing of making xanthates United States Patent Office, 2024924, 17 December
- Xu K, Ding W and Chen Y 2004 *J. Chem. Cryst.* **10** 665
- Xu L, Li X, Chen Y and Xu F 2011 *Appl. Surf. Sci.* **257** 4031
- Zelmon D E, Gebeyehu Z, Tomlin D and Cooper T M 1998 *Mater. Res. Soc.* **519** 395
- Zohir N, Bouhenguel M and Djebaili A E 2009 *J. Min. & Mat. Char. & Eng.* **8** 469
- Zohir N, Bouhenguel M and Djebaili A E 2009 *J. Min. & Mat. Char. & Eng.* **8** 469